

Infinity Pipe Systems Aluminium Compressed Air Pipe Sizing Chart

This chart allows you to determine the diameter (mm) of the compressed air pipe main line.

Here are the steps to determine the correct aluminium pipe sizing to suit your needs:

1. Choose the flow rate of the air compressor in the red column.
2. Choose the distance between the air compressor and the furthest dropper or outlet point in the blue column.
3. Cross the lines of compressed air flow rate and the blue column of distance to identify the aluminium air pipe diameter

FLOW RATE			Distance from compressor to furthest outlet										
NI/min	Nm ³ /h	cfm	25m	50m	100m	150m	200m	300m	400m	500m	1000m	1500m	2000m
230	14	8	20	20	20	20	20	20	20	20	20	25	25
650	39	23	20	20	20	20	25	25	25	25	32	32	40
900	54	32	20	20	25	25	25	32	32	32	40	40	40
1200	72	42	20	20	25	25	32	32	32	32	40	40	50
1750	105	62	20	25	32	32	32	40	40	40	50	50	50
2000	120	71	25	25	32	32	32	40	40	40	50	50	50
2500	150	88	25	32	32	32	40	40	40	50	50	63	63
3000	180	106	25	32	32	40	40	40	50	50	50	63	63
3500	210	124	25	32	40	40	40	50	50	50	63	63	63
4500	270	159	32	32	40	40	50	50	50	50	63	63	80
6000	360	212	32	40	50	50	50	50	63	63	80	80	80
7000	420	247	32	40	50	50	50	63	63	63	80	80	80
8500	510	300	40	40	50	50	63	63	63	63	80	80	110
12000	720	424	40	50	63	63	63	80	80	80	110	110	110
15000	900	530	50	50	63	63	80	80	80	80	110	110	110
18000	1080	636	50	63	63	80	80	80	80	110	110	110	110
21000	1260	742	50	63	63	80	80	80	110	110	110	110	110
26000	1560	918	63	63	80	80	80	110	110	110	110	110	110
31000	1860	1095	63	63	80	80	110	110	110	110	110	110	110*
33000	1980	1165	63	80	80	110	110	110	110	110	110	110*	110*
44000	2640	1554	63	80	110	110	110	110	110	110	110*	110*	110*
50000	3000	1766	80	80	110	110	110	110	110	110	110*	110*	110*
58000	3480	2048	80	80	110	110	110	110	110	110	110*	110*	110*
67000	4020	2366	80	110	110	110	110	110	110	110*	110*	110*	110*
75000	4500	2648	80	110	110	110	110	110	110*	110*	110*	110*	110*
83000	4980	2931	80	110	110	110	110	110*	110*	110*	110*	110*	110*
92000	5520	3249	110	110	110	110	110	110*	110*	110*	110*	110*	110*
100000	6000	3531	110	110	110	110	110*	110*	110*	110*	110*	110*	110*

Pressure 7 bar - Total pressure drop 4%

* Pressure drop is higher than 4%

Need help designing your compressed air piping system?

Our technical team can assist with system design, flow analysis, and material selection to suit your site conditions.

Infinity Pipe Systems supplies high-performing aluminium and stainless steel compressed air piping systems across Australia, with local support teams in WA, QLD, VIC and NSW and a trusted installer network nationwide.

Reach out to our team via phone **1300 296 042** or email info@infinitypipesystems.com.au to discuss your next project.